

DRILLING FLUID DEDODT

Report # 28 Date : 5-Oct-2006 Ria No 32 Spud: 8-Sep-2006

N drilling	- Stored]	RE	P(ЭR	R T	1		Rig No	32	Spu	d :	8-S	8-Sep-2006		
1 W WEBBSVE	Joosen	V .									Depth	3041	to	3041	Met	Metres		
OPERATOR	В	EACH P	etroleum L	TD	CONTRAC			ITRAC	TOR	ENSIGN Int'l Energy SVCs								
REPORT FOR		arry BEE	TSON		REPORT				OR	David SHEERAN								
WELL NAME							FIEL			LOCATION STATE								
	RE # 1				PEP 160		OTWAY		VICTORIA									
DRILLING ASSEMBI	C,				ME (BB	•	PUMP SIZE	CIRCUL	ATION	DATA								
	6.00 SL12TKPR			13 3/8 SURFAC SET @			1E PITS 324 388			5 X 8.5		Inches			2000	psi		
DRILL PIPE TYPE	Lengt			9 5/8 INTERMED		ft TOTAL CIR		CULATING VOL.			MODEL	ASSUMED EFF		BOTTOMS UP (min)				
SIZE 3.5 15.5 DRILL PIPE TYPE				1202			712 IN STORAGE			3 x NAT 8-P80 BBL/STK@ 100%		97 % STK/MIN			57	min		
SIZE 3.50 HW			36 Mtrs	LINER Set @ 2999		М		110		0.0516		041./1	95	TIME (min)		173	min	
DRILL COLLAR SIZE (") Length MUD TYPE 2.88 161 Mtrs 5% KCI-I								:P		BBL/MIN 4.76		GAL / MIN 200		ANN VEL. (ft/min)	DP DCs	206 176		
2.00		MUD PROPERTIE			ES			PROPERTY SPECIF		, ,		.,,	ı					
SAMPLE FRO	M					P/Su	ction	Below shkrs Mud		Mud Weight			API Filtrate				N/	
TIME SAMPL	E TAKE	1				06.30		23	3.30	Plastic Vis	ALAP	Yield Point		8 - 15 pH			9.0 - 9.5	
DEPTH (ft)	- (m)				Metres	3,0	041	3,	041	KCI	>5%	PHPA		0.75 - 1.5	Sulphites		80 - 120	
FLOWLINE TI	EMPERA	TURE			°C °F	46	115	45	113				RVAT					
WEIGHT		ppg / SG 45 ⁰ C		1.218			With no drilling,			•		•	•					
FUNNEL VISC			15			Properties are fairly stable as a result, although fluid loss is showing slight												
PLASTIC VIS			<u>2</u> 9		13 9	upward trend.	i. r, some premix was bled over.											
YIELD POINT GEL STRENG	/10 min		9 11		9 11	Jonisequently,	come bieili	v Mas NICA	JVC1.									
RHEOLOGY	/ q 30		. IV IIIII		33	21	35	22										
RHEOLOGY	/ q 10				16	10	17	11										
RHEOLOGY	/ q 3				2	2	2	2	1									
FILTRATE AP				⁰ F	6	.8	6	5.8]									
HPHT FILTRA																		
CAKE THICK	nd in)		1		1	-												
SOLIDS CON			8	.4	8	8.7												
LIQUID CONT	IL/WATER			91.6 91.3 OPERATIONS SUMMARY														
SAND CONTE METHYLENE	· oquiv \		0.10 0.10 14.0 14.0				RIH to 3041 m.											
pH	equiv.)		1.0		4.0 1.0	Circulate and attempt to get signal from mwd tool. No go. Pump slug and POH.												
ALKALINITY MUD (Pm)							55		.60		Reset mwd.							
ALKALINITY				1.80			RIH to 3041 m.											
CHLORIDE		118,000 114,000				Circulate and attempt to retrieve signal.												
TOTAL HARD	ng/L)	60 20						Ü										
SULPHITE (18	80	180]												
K+ (mg/L)		76,	125	76,125														
KCI (% by V			4.5	14.5														
PHPA (ppb)		0.	90	0.90														
				al A	(la la la \							Calida Ca	-41 -					
Mud Accounting (bbls) FLUID BUILT & RECEIVED FLUID DISPOSED							SUM	MARY			Solids Control E		quipment Hrs FLC 514		Size	Hrs		
Premix (drill water)				Desander		INITIAI	L VOLUME		822	Centrifuge	Type Hrs DE1000	Desander			Shaker #1	4 x 310		
Premix (recirc from sump)			Desilter		INTIAL VOLUME			<u> </u>	Degasser		Desilter	+		Shaker #2	4 x 310	_		
Drill Water			Downhole		+ FLUID RECEIVED)				1	1		† · · · · ·	1	1		
Direct Recirc Sump				Dumped		- FLUID LOST												
Other (eg Diesel)				Centrifuge	FLUID in STORAGE					Overflow	(ppg)		Inderflow (ppg)		Output (Gal/Min.)			
										Centrifuge			0					
TOTAL RECE				TOTAL LOST		FINAL VO			822						<u></u>			
Product	Price		Start	Received	Used		ose		ost	Solid	ls Analysis			Bit Hydrauli	cs & Pres	sure Da	ıta	
Baryte	\$ 8	.20	677		30	64	47	\$	246.00		%	PPB Jet Velocity						
		-								High Grav solids Total LGS	0.8 7.9	11.42	Impact force					
		-					\longrightarrow			Bentonite equiv.	0.8	74.9 6.9	HHP HSI					
										Drilled Solids	7.1	65.0	Bit Press Loss					
										Salt	7.3			G Seat Frac Press 2200 psi				
										n @ 23.30 Hrs	0.67					13.80	•	
										K @ 23.30 Hrs	1.73		ECD					
												Max Pressure @ Shoe : 1842 psi						
													-					
RMN ENGINEER Andre Skujins CITY										-								
											DAILY COST			CUMULATIVE COST				
							Adolo:	to Offi	20	\$246.00				\$99,570.23				
RMN ENGINEER			Adelaid			TELEPHONE 08 8338 7 and may be used if the user so elects, however, no representation or warranty							o					